

STRIP ACCUMULATORS
Designed and Built by A•D•S MACHINERY CORP.

| <u>Year</u> | <u>Job</u> | <u>Type</u> | <u>Orientation</u> | <u>Strip Width (inches)</u> | <u>Strip Thickness (inches)</u> | <u>Traveling Rolls</u> | <u>Stationary Rolls</u> | <u>Roll Size (inches)</u> | <u>Type Drive</u> | <u>Power (HP)</u> | <u>Active Travel (ft)</u> | <u>Active Storage (ft)</u> | <u>Traveling Carriage</u> |
|-------------|------------|-------------|--------------------|-----------------------------|---------------------------------|------------------------|-------------------------|---------------------------|-------------------|-------------------|---------------------------|----------------------------|---------------------------|
| 1968 | 1739 | Entry | Vertical | 28 | 0.080 | 5 | 4 | 25.5 x 36 | Electric | 20 | 50 | 500 | Top |
| 1968 | 1739 | Exit | Vertical | 28 | 0.080 | 5 | 6 | 25.5 x 36 | Electric | 20 | 50 | 500 | Top |
| 1970 | 2002 | Entry | Vertical | 44 | 0.125 | 2 | 1 | 42 x 56 | Hydraulic | N/A | 30 | 120 | Top |
| 1970 | 2002 | Exit | Vertical | 44 | 0.125 | 3 | 0 | 42 x 56 | Hydraulic | N/A | 15.5 | 93 | Top |
| 1971 | 1995 | Entry | Vertical | 28 | 0.065 | 5 | 2 | 21.5 x 36 | Electric | 15 | 53.3 | 533 | Top |
| 1971 | 1995 | Exit | Vertical | 28 | 0.065 | 5 | 3 | 21.5 x 36 | Electric | 15 | 53.3 | 533 | Top |
| 1971 | 2044 | Entry | Vertical | 26 | 0.018 | 9 | 8 | 12.8 x 36 | Electric | 7.5 | 10.5 | 189 | Top |
| 1971 | 2044 | Exit | Vertical | 26 | 0.018 | 9 | 10 | 12.8 x 36 | Electric | 7.5 | 10.5 | 189 | Top |
| 1972 | 2226 | Entry | Vertical | 26 | 0.020 | 3 | 2 | 12.8 x 36 | Pneumatic | N/A | 10.5 | 63 | Top |
| 1972 | 2226 | Exit | Vertical | 26 | 0.020 | 3 | 3 | 12.8 x 36 | Pneumatic | N/A | 10.5 | 63 | Top |
| 1973 | 2280 | Entry | Vertical | 25 | 0.020 | 7 | 7 | 12.8 x 36 | Electric | 10 | 20 | 280 | Top |
| 1973 | 2280 | Exit | Vertical | 25 | 0.020 | 7 | 7 | 12.8 x 36 | Electric | 10 | 20 | 280 | Top |
| 1973 | 2320 | Entry | Vertical | 29.5 | 0.157 | 3 | 2 | 42 x 36 | Hydraulic | N/A | 26.7 | 160 | Top |
| 1973 | 2320 | Exit | Vertical | 29.5 | 0.157 | 3 | 2 | 42 x 36 | Hydraulic | N/A | 26.7 | 160 | Top |
| 1974 | 2190 | Entry | Vertical | 11.8 | 0.080 | 4 | 5 | 25.5 x 18 | Electric | 7.5 | 24.8 | 198 | Top |
| 1974 | 2190 | Exit | Vertical | 11.8 | 0.080 | 4 | 5 | 25.5 x 18 | Electric | 7.5 | 24.8 | 198 | Top |
| 1974 | 2207A | Entry | Vertical | 14.4 | 0.016 | 2 | 1 | 12.8 x 22 | Pneumatic | N/A | 15 | 60 | Top |
| 1974 | 2207A | Exit | Vertical | 14.4 | 0.016 | 2 | 2 | 12.8 x 22 | Pneumatic | N/A | 15 | 60 | Top |
| 1974 | 2207B | Entry | Vertical | 14.4 | 0.016 | 2 | 1 | 12.8 x 22 | Pneumatic | N/A | 15 | 60 | Top |
| 1974 | 2207B | Exit | Vertical | 14.4 | 0.016 | 2 | 2 | 12.8 x 22 | Pneumatic | N/A | 15 | 60 | Top |
| 1974 | 2208A | Entry | Vertical | 29.1 | 0.050 | 5 | 3 | 21.5 x 36 | Electric | 15 | 53.3 | 533 | Top |
| 1974 | 2208A | Exit | Vertical | 29.1 | 0.050 | 5 | 3 | 21.5 x 36 | Electric | 15 | 53.3 | 533 | Top |
| 1974 | 2208B | Entry | Vertical | 29.1 | 0.050 | 5 | 3 | 21.5 x 36 | Electric | 15 | 53.3 | 533 | Top |
| 1974 | 2208B | Exit | Vertical | 29.1 | 0.050 | 5 | 3 | 21.5 x 36 | Electric | 15 | 53.3 | 533 | Top |
| 1977 | 2332 | Entry | Vertical | 26 | 0.080 | 4 | 5 | 25 x 36 | Hydraulic | N/A | 20 | 160 | Top |
| 1977 | 2696 | Entry | Vertical | 48 | 0.125 | 3 | 0 | 41.5 x 60 | Hydraulic | N/A | 60 | 360 | Top |

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|-------------|------------|-------------|--------------------|-----------------------------|---------------------------------|------------------------|-------------------------|---------------------------|-------------------|-------------------|---------------------------|----------------------------|---------------------------|
| 1977 | 2696 | Exit | Vertical | 48 | 0.125 | 4 | 3 | 41.5 x 60 | Hydraulic | N/A | 65 | 520 | Top |
| 1979 | 2644 | Entry | Vertical | 14 | 0.116 | 4 | 5 | 25 x 20 | Hydraulic | N/A | 10 | 80 | Top |
| 1979 | 2644 | Exit | Vertical | 14 | 0.116 | 2 | 3 | 25 x 20 | Hydraulic | N/A | 15 | 60 | Top |
| 1979 | 2964 | Entry | Vertical | 26 | 0.100 | 4 | 1 | 31 x 38 | Hydraulic | N/A | 50 | 400 | Top |
| 1979 | 2964 | Exit | Vertical | 26 | 0.100 | 4 | 3 | 31 x 38 | Hydraulic | N/A | 50 | 400 | Top |
| 1982 | 3581 | Entry | Vertical | 46 | 0.100 | 3 | 0 | 31.5 x 60 | Electric | 40 | 67 | 402 | Top |
| 1982 | 3581 | Exit | Vertical | 46 | 0.100 | 4 | 4 | 31.5 x 60 | Electric | 40 | 62.5 | 500 | Top |
| 1984 | 5017 | Exit | Vertical | 25 | 0.100 | 3 | 4 | 25 x 32 | Hydraulic | N/A | 11.8 | 71 | Top |
| 1986 | 3833 | Entry | Vertical | 67 | 0.080 | 11 | 9 | 31 x 76 | Electric | 60 | 32.8 | 722 | Top |
| 1986 | 3833 | Exit | Vertical | 67 | 0.080 | 11 | 9 | 31 x 76 | Electric | 60 | 32.8 | 722 | Top |
| 1987 | 5720 | Entry | Horizontal | 51 | 0.180 | 1 | 1 | 48 x 84 | Electric | 110 | 350 | 700 | N/A |
| 1987 | 5720 | Exit | Horizontal | 51 | 0.180 | 1 | 1 | 48 x 84 | Electric | 110 | 350 | 700 | N/A |
| 1989 | 5606 | Entry | Vertical | 38 | 0.015 | 12 | 13 | 12 x 46 | Electric | 60 | 50 | 1200 | Bottom |
| 1989 | 6018 | Entry | Horizontal | 48 | 0.089 | 1 | 0 | 36 x 54 | Electric | 60 | 220 | 440 | N/A |
| 1989 | 6018 | Exit | Horizontal | 48 | 0.089 | 2 | 0 | 36 x 54 | Electric | 60 | 100 | 400 | N/A |
| 1989 | 6138 | Entry | Vertical | 42 | 0.019 | 11 | 10 | 15 x 51 | Electric | 25 | 37.3 | 821 | Bottom |
| 1989 | 6138 | Exit | Vertical | 42 | 0.019 | 10 | 11 | 15 x 51 | Electric | 25 | 37.3 | 746 | Bottom |
| 1990 | 6260 | Entry | Horizontal | 50 | 0.062 | 2 | 3 | 31.5 x 59 | Electric | 50 | 223 | 892 | N/A |
| 1990 | 6260 | Exit | Horizontal | 50 | 0.062 | 2 | 2 | 31.5 x 59 | Electric | 50 | 223 | 892 | N/A |
| 1991 | 6116 | Entry | Horizontal | 65 | 0.079 | 2 | 2 | 56 x 74 | Electric | 25 | 230 | 920 | N/A |
| 1991 | 6116 | Exit | Horizontal | 65 | 0.079 | 2 | 2 | 56 x 74 | Electric | 25 | 230 | 920 | N/A |
| 1991 | 6384 | Entry | Vertical | 51.2 | 0.080 | 2 | 4 | 40 x 61 | Hydraulic | N/A | 17.2 | 68.8 | Top |
| 1992 | 6524 | Entry | Vertical | 13.8 | 0.059 | 5 | 6 | 21 x 20 | Electric | 10 | 26.2 | 262 | Top |
| 1992 | 6524 | Exit | Vertical | 13.8 | 0.059 | 5 | 6 | 21 x 20 | Electric | 10 | 26.2 | 262 | Top |
| 1994 | 6978 | Entry | Vertical | 50 | 0.048 | 12 | 11 | 32 x 60 | Electric | 75 | 75 | 1800 | Bottom |
| 1994 | 6978 | Exit | Vertical | 50 | 0.048 | 6 | 5 | 32 x 60 | Electric | 75 | 75 | 900 | Bottom |
| 1995 | 6698 | Entry | Horizontal | 38 | 0.018 | 2 | 1 | 24 x 48 | Electric | 20 | 324 | 1296 | N/A |
| 1995 | 7156 | Entry | Horizontal | 50 | 0.040 | 3 | 2 | 25 x 60 | Electric | 70 | 200 | 1200 | N/A |
| 1995 | 7156 | Exit | Vertical | 50 | 0.040 | 9 | 10 | 31 x 60 | Electric | 60 | 61 | 1098 | Bottom |
| 1995 | 7742 | Entry | Vertical | 60 | 0.040 | 11 | 10 | 27 x 70 | Electric | 60 | 57.8 | 821 | Bottom |

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|-------------|------------|-------------|--------------------|-----------------------------|---------------------------------|------------------------|-------------------------|---------------------------|-------------------|-------------------|---------------------------|----------------------------|---------------------------|
| 1995 | 7742 | Exit | Vertical | 60 | 0.040 | 11 | 11 | 27 x 70 | Electric | 60 | 57.8 | 821 | Bottom |
| 1996 | 7915 | Entry | Vertical | 26 | 0.050 | 5 | 4 | 21 x 36 | Electric | 10 | 26.2 | 262 | Top |
| 1996 | 7915 | Exit | Vertical | 26 | 0.050 | 5 | 6 | 21 x 36 | Electric | 10 | 26.2 | 262 | Top |
| 1997 | 7997 | Entry | Vertical | 60 | 0.065 | 7 | 8 | 28 x 70 | Electric | 100 | 65 | 910 | Top |
| 1997 | 7997 | Exit | Horizontal | 60 | 0.065 | 4 | 2 | 36&46x75 | Electric | 100 | 115 | 460 | N/A |
| 1997 | 8098 | Entry | Horizontal | 48 | 0.250 | 3 | 1 | 36 x 58 | Electric | 100 | 120 | 480 | N/A |
| 1997 | 8213 | Entry | Vertical | 64 | 0.015 | 12 | 13 | 12&20x72 | Electric | 125 | 37.5 | 1200 | Top |
| 1998 | 10255 | Entry | Vertical | 60 | 0.040 | 11 | 10 | 27 x 70 | Electric | 60 | 45.5 | 1000 | Bottom |
| 1998 | 10255 | Exit | Vertical | 60 | 0.040 | 11 | 12 | 27 x 70 | Electric | 60 | 45.5 | 1000 | Bottom |
| 2000 | 10223 | Entry | Horizontal | 50 | 0.180 | 2 | 2 | 42 x 54 | Electric | 75 | 158 | 632 | N/A |
| 2000 | 10414 | Exit | Vertical | 51 | 0.090 | 5 | 6 | 36 x 60 | Electric | 75 | 69 | 690 | Top |
| 2000 | 10467 | Entry | Vertical | 56 | 0.187 | 4 | 3 | 42 x 72 | Electric | 250 | 33 | 264 | Top |
| 2000 | 10729 | Entry | Vertical | 37 | 0.040 | 6 | 4 | 16 x 44 | Electric | 25 | 30 | 360 | Top |
| 2000 | 10729 | Exit | Vertical | 37 | 0.040 | 6 | 5 | 16 x 44 | Electric | 25 | 30 | 360 | Top |
| 2001 | 10764 | Entry | Vertical | 42 | 0.025 | 19 | 19 | 15.5 x 54 | Electric | 100 | 45 | 1710 | Bottom |
| 2001 | 10764 | Exit | Vertical | 42 | 0.025 | 19 | 18 | 15.5 x 54 | Electric | 100 | 18 | 684 | Bottom |
| 2002 | 11129 | Entry | Vertical | 56 | 0.060 | 4 | 4 | 20 x 60 | Hydraulic | N/A | 10 | 83 | Bottom |
| 2003 | 11264 | Exit | Vertical | 50 | 0.036 | 6 | 7 | 25 x 50 | Electric | 125 | 75 | 900 | Top |
| 2004 | 11509 | Entry | Vertical | 50 | 0.048 | 7 | 8 | 17 x 54 | Electric | 60 | 23 | 322 | Top |
| 2004 | 11509 | Exit | Vertical | 50 | 0.048 | 5 | 5 | 17 x 54 | Electric | 60 | 25 | 250 | Top |
| 2005 | 12027 | Entry | Vertical | 62 | 0.050 | 8 | 9 | 24 x 72 | Electric | 125 | 49 | 784 | Top |
| 2005 | 12027 | Exit | Vertical | 62 | 0.050 | 8 | 9 | 24 x 72 | Electric | 125 | 49 | 487 | Top |
| 2007 | 12249 | Entry | Horizontal | 40 | 0.020 | 4 | 5 | 12&31 x50 | Electric | 15 | 50 | 400 | N/A |
| 2007 | 12249 | Exit | Horizontal | 40 | 0.020 | 2 | 3 | 21&36 x50 | Electric | 15 | 100 | 400 | N/A |

80 Machines thru December 2007