

**Strip Cleaning Systems
Designed and Build by
A•D•S Machinery Corporation**

<u>Year</u>	<u>Job</u>	<u>Customer</u>	<u>Application</u>
1961	959	Crucible Steel (USA)	36" Silicon Steel Coating Line 360 FPM Max. Four Brush Scrubber Immersion Coating Tank Dryer
1962	1031	Crucible Steel (USA)	52" Stainless Steel Anneal and Pickle Line 150 FPM Max. Two Brush Scrubber
1962	1052	J & L Steel (USA)	36" Carbon Steel Electrolytic Galvanizing Line 140 FPM Max. Four Brush Scrubber
1962	1055	J & L Steel (USA)	36" Carbon Steel Electrolytic Galvanizing Line 140 FPM Max. Two Brush Scrubber
1962	1075-1	Sharon Steel (USA)	36" Carbon Steel Hot Dip Galvanizing Line 300 FPM Max. Four Brush Scrubber
1962	1075-2	Sharon Steel (USA)	36" Carbon Steel Pickle Line Galvanizing Line 300 FPM Max. Two Brush Scrubber
1962	1131	Crucible Steel (USA)	52" Stainless Steel Anneal and Pickle Line 300 FPM Max. Four Brush Scrubber

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1962	1133	Allegheny Ludlum (USA)	48" Stainless Steel Sheet Cleaning Line 60 FPM Max. Four Brush Scrubber Dryer
1962	1172	Armco Steel (USA)	25" Stainless Steel Anneal and Pickle Line 125 FPM Max. Five Brush Scrubber Dryer
1963	1126	Revere Copper (USA)	24" Aluminum Color Coating Line 400 FPM Max. Four Bush Scrubber Two Brush Rinse Spray Rinse
1963	1212	Armco Steel (USA)	48" Stainless Steel Anneal and Pickle Line 300 FPM Max. Four Brush Scrubber
1963	1253	Republic Steel (USA)	48" Carbon Steel Pickle Line 350 FPM Max. New Pickle Tank Alterations to Existing Pickle Tanks Alterations to Existing Rinse Tanks Dryer

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1963 1220	Republic Steel (USA)	60" Carbon Steel Electrolytic Galvanizing Line Bonderizing Section 240 FPM Max. Spray Rinse Two Brush Scrubber (Existing) Parcolene Z Spray (TiO ₂ Passivation) Bonderite 32 Spray (Zinc Phosphate) Cold Spray Rinse Parcolene 2 Spray (Chromic)
1964 1283	Sharon Steel (USA)	51" Stainless Steel Anneal and Pickle Line Three Strands at 17" Max. Width 100 FPM Max. Four Brush Scrubber
1964 1308	Crucible Steel (USA)	52" Stainless Steel Anneal and Pickle Line 200 FPM Max. Two Brush Scrubber
1964 1332	Union Carbide Haynes Stellite (USA)	60" Stainless Steel Sheet Cleaning Line 100 FPM Max. Two Brush Scrubber Spray Rinse Dryer
1965 1260	Republic Steel	48" Carbon Steel Hot Dip

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		(USA)	Galvanizing Line (Converted to silicon anneal line) 300 FPM Max. Two Brush Scrubber (Wire Brushes) Parcolene Z Spray (TiO ₂ Passivation) Bonderite 37 S Spray (Zinc Phosphate) Cold Spray Rinse Parcolene 2 Spray (Chromic) Dryer
1965	1340	Republic Steel (USA)	48" Carbon Steel Hot Dip Galvanizing Line 300 FPM Max. Four Brush Scrubber (Wire Brushes) Spray Chemical Treatment (Chromic)
1965	1405-1	Ingersoll Steel (USA)	50" Stainless Steel Grinding Line 60 FPM Max. Six Brush Scrubber Dryer
1965	1405-2	Ingersoll Steel (USA)	50" Stainless Steel Anneal and Pickle Line 100 FPM Max. Four Brush Scrubber Dryer
1965	1476	Republic Steel (USA)	48" Carbon Steel Pickle Line 350 FPM Max. Alterations to Wringer Rolls and Tank Covers
1966	1511	Wheeling Steel (USA)	48" Carbon Steel Color Coating Line 125 FPM Max.

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Four Brush Scrubber

1966	1547	Armco Steel (USA)	50" Stainless Steel Bright Anneal Line 180 FPM Max. Four Brush Scrubber Two Brush Rinse Spray Rinse
1966	1548	Armco Steel (USA)	49" Silicon Steel Anneal Line 250 FPM Max. Spray Wash Four Brush Scrubber Two Brush Rinse Spray Rinse
1966	1561	Armco Steel (USA)	37" Silicon Steel Anneal Line 200 FPM Max. Six Brush Scrubber
1966	1564	Armco Steel (USA)	37" Silicon Steel Anneal Line 200 FPM Max. Two Brush Scrubber
1966	1535	J & L Steel (USA)	60" Carbon Steel Hot Dip Galvanizing Line Bonderizing Section 250 FPM Max. Spray Cooling Parcolene Z Spray (TiO ₂ Passivation) Bonderite 37 S Spray (Zinc Phosphate) Cold Spray Rinse Parcolene 2 Spray (Chromic)
1966	1603	Republic Steel (USA)	48" Carbon Steel Pickle Line 350 FPM Max.

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Alterations to Pickle Tank
Covers and Fume Exhaust

1967	1620	Crucible Steel (USA)	50" Stainless Steel Anneal and Pickle Line 300 FPM Max. Four Brush Scrubber
1967	1705	Wheeling-Canfield Steel (USA)	50" Carbon Steel Color Coating Line 300 FPM Max. Spray Clean Spray Rinse
1967	1739	Anaconda American Brass (USA)	28" Non-Ferrous Anneal and Pickle Line 250 FPM Max. Vertical Tanks Spray Clean Spray Rinse Dryer Spray Pickle Spray Rinse Spray Preservative Dryer
1968	1715	Wallingford Steel (USA)	32" Stainless Steel Bright Anneal Line 100 FPM Max. Spray Clean Spray Rinse Spray Pickle Spray Rinse
1969	1952	J & L Steel (USA)	50" Stainless Steel Bright Anneal Line 150 FPM Max. Two Brush Scrubber Spray Rinse Spray Rinse

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Dryer**

1969	1753	Allegheny Ludlum (USA)	18" Stainless Steel Bright Anneal Line 50 FPM Max. Spray Clean Two Brush Scrubber Spray Rinse Dryer
1969	1825	Ball Brothers (USA)	28" Zinc Casting and Rolling Line Surface Conditioning and Spray Cooling 75 FPM Max. Two Brush Scrubber
1970	1995	Century Brass (USA)	28" Non-Ferrous Anneal and Pickle Line 200 FPM Max. Vertical Tanks Spray Clean Spray Rinse Dryer Spray Pickle Spray Rinse Spray Preservative Dryer
1970	2002	Anaconda American Brass (USA)	28" Non-Ferrous Anneal and Pickle Line 80 FPM Max. Spray Pickle Two Brush Rinse Spray Preservative Dryer
1971	2044	Thinsheet Metals (USA)	28" Non-Ferrous Anneal and Pickle Line 200 FPM Max. Immersion Pickle Spray Rinse Dryer

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1971	2140	Texas Instruments (USA)	13" Stainless Steel Cladding Line 60 FPM Max. Four Brush Scrubber Dryer
1972	1997	Century Brass (USA)	28" Non-Ferrous Pickle Line 300 FPM Max. Terminal Equipment
1972	2128	Wallingford Steel (USA)	28" Stainless Steel Bright Anneal Line 80 FPM Max. Spray Rinse Dryer
1972	2172	Armco Steel (USA)	72" Carbon Steel Sheet Pickler 30 FPM Max. Pickle (3 tanks) Eight Brush Rinse
1972	2226	Thinsheet Metals (USA)	26" Stainless Steel Bright Anneal Line 75 FPM Max. Vertical Tanks Immersion Clean Immersion Rinse Dryer
1973	2266	Texas Instruments (USA)	15" Stainless Steel Cladding Line 100 FPM Max. Two Brush Scrubber Dryer
1973	2280	Noranda (Canada)	24" Non-Ferrous Anneal and Pickle Line 250 FPM Max. Vertical Tanks Spray Pickle Spray Rinse Spray Preservative

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1973 2304	Sharon Steel (USA)	36" Carbon Steel Pickle Line 75 FPM Max. Terminal Equipment
1974 2190	Electrostal (USSR)	12" Stainless Steel Bright Anneal Line 100 FPM Max. Four Brush Scrubber Spray Rinse Dryer
1974 2207A	Centrozap (Poland) Left Hand Line	14" Non-Ferrous Pickle Line 230 FPM Max. Vertical Tanks Spray Pickle Spray Rinse Spray Pickle Spray Rinse Spray Preservative Dryer
1974 2207B	Centrozap (Poland) Right Hand Line	14" Non-Ferrous Pickle Line 230 FPM Max. Vertical Tanks Spray Pickle Spray Rinse Spray Pickle Spray Rinse Spray Preservative Dryer
1974 2208A	Centrozap (Poland) Left Hand Line	30" Non-Ferrous Anneal and Pickle Line 200 FPM Max. Vertical Tanks Spray Clean Spray Rinse Dryer

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Spray Pickle
Spray Rinse
Spray Preservative
Dryer

1974 2208B	Centrozap (Poland)	30" Non-Ferrous Anneal and Pickle Line 200 FPM Max. Vertical Tanks Spray Clean Spray Rinse Dryer Spray Pickle Spray Rinse Spray Preservative Dryer
	Right Hand Line	
1974 2214	Texas Instruments (USA)	28" Stainless Steel Cladding Line 200 FPM Max. Four Brush Scrubber (Pumice) Two Stage Spray Rinse Dryer
1974 2222	Republic Steel (USA)	60" Carbon Steel Electrolytic Galvanizing Line 240 FPM Max. Electrolytic Alloy Coating (E-Z Coat) Spray Rinse Dryer
1974 2320	Centrozap (Poland)	29" Non-Ferrous Anneal and Pickle Line 80 FPM Max. Spray Pickle Two Brush Rinse Spray Preservative Dryer

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1975 2405	Wallingford Steel (USA)	30" Stainless Steel Anneal and Pickle Line 60 FPM Max. Wringer Rolls (4 sets) Dryers (4)
1976 2695	Texas Instruments (USA)	15" Stainless Steel Cladding Line 100 FPM Max. Four Brush Scrubber Dryer
1977 2332	Texas Instruments (USA)	26" Stainless Steel Bright Anneal Line 80 FPM Max. Spray Clean Spray Rinse Dryer
1977 2478	S.A. Marvin (Brazil)	27" Non-Ferrous Pickle Line 150 FPM Max. Two Brush Scrubber Dryer
1977 2657	Elgiloy (USA)	14" Stainless Steel Bright Anneal Line 30 FPM Max. Spray Clean Spray Rinse Dryer
1977 2787	Grumman Flexible (USA)	99" Aluminum Powder Coating Line 3 FPM Max. Spray Clean Spray Clean Spray Rinse Spray Chromate Spray Rinse Spray Acidic Rinse

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1977	2788	Texas Instruments (USA)	15" Stainless Steel/Aluminum Cladding Line 100 FPM Max. Four Brush Scrubber Dryer
1978	2871	Allegheny Ludlum (USA)	Stainless Steel Tube Cleaner 0.625" - 1.25" Diameter Tubes 20 FPM Max. Spray Clean Spray Rinse Dryer
1978	3096	Allegheny Ludlum (USA)	Stainless Steel Tube Cleaner 0.625" - 1.25" Diameter Tubes 20 FPM Max. Spray Clean Spray Rinse Dryer
1979	2644	GTE Sylvania (USA)	14" Stainless Steel Bright Anneal Line 60 FPM Max. Spray Clean Spray Rinse Dryer
1979	2668	Texas Instruments (USA)	24" Stainless Steel Cladding Line (No. 1 Sink Line) 120 FPM Max. Four Brush Scrubber (Alkali) Spray Rinse Immersion Pickle Four Brush Scrubber (Pumice) Spray Rinse Spray Rinse Dryer

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1979 2696	Anaconda American Brass (USA)	48" Non-Ferrous Anneal and Pickle Line 180 FPM Max. Spray Clean Spray Rinse Dryer Spray Pickle Two Brush Rinse Spray Preservative Dryer
1979 2964	National de Cobre (Mexico)	26" Non-Ferrous Anneal and Pickle Line 180 FPM Max. Spray Pickle Two Brush Rinse Spray Preservative Dryer
1980 3126	Hamilton Precision Metals (USA)	16" Stainless Steel Bright Anneal Line 45 FPM Max. Spray Clean Spray Rinse Dryer
1980 3379	Republic Steel (USA)	48" Carbon Steel Electrolytic Galvanizing Line 150 FPM Max. Immersion Pickle Four Stage Spray Rinse
1981 3633	Republic Steel (USA)	48" Carbon Steel Electrolytic Galvanizing Line 150 FPM Max. Two Brush Scrubber Three Stage Spray Rinse Spray Coating

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1982 3519	Southwestern Pipe (USA)	10" Carbon Steel Hot Dip Galvanizing Line 400 FPM Max. Two Brush Scrubber Spray Rinse Dryer Immersion Pickle Immersion Rinse Immersion Flux (Zinc Ammonium Chloride)
1982 3581	Anaconda American Brass (USA)	46" Non-Ferrous Anneal and Pickle Line 200 FPM Max. Spray Clean Spray Rinse Dryer Spray Pickle Two Brush Rinse Spray Preservative Dryer
1982 3736	Brush Wellman (USA)	18" Non-Ferrous Pickle Line 60 FPM Two Brush Rinse
1982 3781	Brush Wellman (USA)	18" Non-Ferrous Pickle Line 60 FPM Two Brush Rinse
1983 3730	Northeast Light Alloy Fabrication Plant (PRC)	62" Aluminum Tension Leveling Line 500 FPM Max. Spray Cleaner with Steam Injection Dryer
1984 3960	Thomas Steel (USA)	72" Carbon Steel Pickle Line 500 FPM Max.

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Alterations to Rinse Section

1984 3834	Northeast Light Alloy Fabrication Plant (PRC)	64" Aluminum Tension Leveling Line 600 FPM Max. Spray Cleaner with Steam Injection Dryer
1985 5017	Brush Wellman (USA)	26" Non-Ferrous Bright Anneal Line 75 FPM Max. Two Brush Scrubber Spray Rinse Dryer
1985 5213	S.A. Marvin (Brazil)	27" Non-Ferrous Pickle Line 150 FPM Max. Two Brush Rinse
1985 5226	Shaanxi Precision Alloy Factory (PRC)	14" Stainless Steel Bright Anneal Line 50 FPM Max. Spray Clean Spray Rinse Dryer
1986 5241	Texas Instruments (USA)	26" Stainless Steel Bright Anneal Line 80 FPM Max. Four Brush Scrubber Spray Rinse
1986 5297	Thomas Steel (USA)	42" Carbon Steel Nickel Plating Line 100 FPM Max. Two Brush Scrubber
1986 5461	Southwestern Pipe (USA)	Galvanized Carbon Steel Tube Cleaner 1.33" - 2.88" Diameter Tubes 300 FPM Max. Spray Wash

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Spray Rinse
Dryer

1986	5467	Brush Wellman (USA)	18" Non-Ferrous Pickle Line 60 FPM Max. Two Brush Scrubbers (2)
1987	5079	Allegheny Ludlum (USA)	36" Stainless Steel Anneal and Pickle Line 100 FPM Max. Four Brush Scrubber Spray Rinse Dryer
1987	5812	LTV/Sumitomo (USA)	72" Carbon Steel Electrolytic Galvanizing Line 440 FPM Max. Spray Precleaner
1988	5710	LTV Steel (USA)	48" Carbon Steel Hot Dip Galvanizing Line 350 FPM Max. Alterations to Pickle Tanks Alterations to Quench Tank
1989	6111	Thomas Steel (USA)	48" (3 strand) Carbon Steel Electrolytic Plating Line (Zinc - Nickel) 90 FPM Max. Three Stage Spray Rinse
1989	5994	International Industries (Pakistan)	48" Carbon Steel Pickle Line 200 FPM Max. Terminal Equipment
1989	5606	National Steel (Phillippines)	40" Carbon Steel Electrolytic Tinning Line 1200 FPM Max. Immersion Clean Electrolytic Clean

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Electrolytic Clean
Spray Rinse
Electrolytic Pickle
Spray Rinse
Electrolytic Tin (7 tanks)
Spray Rinse
Spray Rinse
Dryer
Electrolytic Chemical Treatment
Electrolytic Chemical Treatment
Spray Rinse
Dryer

1990 6524	Northwest Copper (PRC)	14" Non-Ferrous Anneal and Pickle Line 165 FPM Max. Spray Clean Spray Rinse Dryer Spray Pickle Two Brush Rinse Spray Preservative Dryer
1990 6190	LTV/Sumitomo (USA)	72" Carbon Steel Electrolytic Galvanizing Line 440 FPM Max. Vertical Tanks Spray Clean Two Brush Scrubber Electrolytic Clean Spray Rinse Electrolytic Pickle Two Brush Rinse
1991 6018	Guangdong-Nanfang Sheet Steel Company	48" Carbon Steel Hot Dip Galvanizing Line

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(PRC)

300 FPM Max.

Two Brush Scrubber
High Density Electrolytic Cleaner
Two Brush Scrubber
Spray Rinse
Dryer

1991 6066

US Steel
(USA)

66" Carbon Steel Electrolytic
Galvanizing Line
700 FPM Max.

Convert from one side to
two side plating

1991 6260

Federal Iron Works
(Malaysia)

50" Hot Dip Galvanizing Line
590 FPM Max.

Immersion Clean
Spray Clean
Six Brush Scrubber
Spray Rinse
Dryer
Spray Pickle
Spray Pickle
Three Stage Spray Rinse
Dryer
Quench Tank
Dryer
Spray Chromate
Spray Chromate
Dryer

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1991	6333	Sam Yang Metals (Korea)	63" Aluminum Tension Leveling Line 650 FPM Max. Three Pass Horizontal Immersion Cleaner Three Stage Spray Rinse Dryer
1991	6604	Hainan-Pengda Sheet Steel Company (PRC)	50" Carbon Steel Push-Pull Pickle Line 400 FPM Max. Terminal Equipment
1992	6337	Sam Yang Metals (Korea)	63" Aluminum Conversion Coating Line 280 FPM Max. Vertical Tanks Spray Clean Spray Clean Spray Rinse Spray Chromate Spray Rinse Spray Deionized Rinse Dryer
1992	6402	Precision Galvanizing (USA)	60" Carbon Steel Hot Dip Galvanizing Line 350 FPM Max. Two Brush Scrubber Spray Rinse
1993	6589	Great Lakes Metals (USA)	28" Non-Ferrous Anneal and Pickle Line 300 FPM Max. Two Brush Scrubber Four Brush Scrubber
1993	6686	Shaanxi Precision Alloy (PRC)	14" Stainless Steel Bright Anneal Line 65 FPM Max. Spray Clean Spray Rinse Dryer

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1993	6870	Alcan Aluminum (USA)	64" Aluminum Color Coating Line 500 FPM Max. Immersion Coating Tank
1994	6748	Poongsan Metals (Korea)	18" Stainless Steel Bright Anneal Line 50 FPM Max. Two Brush Scrubber Spray Rinse Dryer
1994	6851	IMSA (Mexico)	49" Carbon Steel Cleaning Line 2,000 FPM Max. Spray Clean Four Brush Scrubber Electrolytic Cleaner Four Brush Scrubber Three Stage Spray Rinse Dryer
1994	6946	Southwestern Pipe (USA)	Galvanized Carbon Steel Tube Cleaner 1.33" - 2.88" Diameter Tubes 300 FPM Max. Spray Wash Spray Rinse Dryer
1995	6974	Ohio Coating Company (USA)	40" Carbon Steel Electrolytic Tinning Line 1,475 FPM Max. Three Stage Cleaner Rinse Three Stage Plating Rinse Four Stage Plating Rinse Four Stage Chemical Treatment Rinse
1995	6978	IMSA	50" Carbon Steel Hot Dip

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	(Mexico)		Galvanizing Line 600 FPM Max. Spray Preclean Spray Rinse Dryer Electrolytic Clean Four Brush Scrubber Two Stage Spray Rinse Two Brush Rinse (after coating)
1995 7000	Texas Instruments (USA)		13" Stainless Steel Clad Metal Pickle Line 20 FPM Max. Spray Cleaner
1995 7147	Hamilton Precision Metals (USA)		16" Stainless Steel Bright Anneal Line 45 FPM Max. Two Brush Scrubber Spray Rinse
1996 7156	US Steel (USA)		50" Carbon Steel Hot Dip Galvanizing Line 600 FPM Max. Electrolytic Cleaner Four Brush Scrubber Two Stage Spray Rinse Dryer Quench Dryer
1996 7750	AK Steel (USA)		49" Silicon Steel Anneal Line 300 FPM Max. Eight Brush Scrubber
1996 7800	Kawasaki Heavy Industries (Japan)		48" Carbon Steel Cleaning Line 60" Carbon Steel Cleaning Line 1800 FPM Max. Entry and exit sections for

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two lines

1996 7862	APM (Mexico)	60" Carbon Steel Cleaning Line 2,000 FPM Max. Electrolytic Cleaner
1996 7983	Thomas Steel (USA)	48" (3 strand) Carbon Steel Electrolytic Plating Line (Zinc - Nickel) 90 FPM Max. Three Stage Spray Rinse
1996 8016	US Steel (USA)	48" Carbon Steel Hot Dip Galvanizing Line 400 FPM Max. Four Brush Scrubber Immersion Rinse Spray Rinse
1997 3986	WCI (USA)	48" Silicon Steel Anneal Line Spray Cleaner No. 1 Four Brush Scrubber No. 2 Four Brush Scrubber Cascade Rinse Hot Air Dryer
1997 8081	Armco Research (USA)	10" Pilot Line Pickle Section Dip Cleaning Spray Cleaning Brushing Pickling Rinsing Drying
1997 7997	Winner Steel Services (USA)	60" Hot Dip Galvanizing Line Four Brush Scrubber Cascade Rinse Hot Air Dryer

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1998	10255	GalvPro (USA)	60" Hot Dip Galvanizing Line Dip Cleaner Two Brush Scrubber Dip Rinse Hot Air Dryer
1999	10403	Dofasco (Canada)	48" Tin Plate Anneal Line New Four Brush Scrubber Rebuild Existing Four Brush Scrubber
1999	10352	Alcan Aluminum (USA)	64" Coil Coating Line Two Stage Rinse Hot Air Dryer
2000	10729	Olin Brass (USA)	37" Non-Ferrous Anneal Line Vertical Spray Cleaner Two Spray Rinses Spray BTA Tank
2001	10556	Alcan Aluminum (USA)	64" Coil Coating Line Spray Cleaner Rinse Dip Chromate
2004	11620	Alcan Aluminum (USA)	64" Coil Coating Line Vertical Spray Cleaner Vertical Spray Rinse

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2005	11933	U.S. Steel – Great Lakes (USA)	73" Hot Dip Galvanizing Line Cascade Rinse Four Brush Scrubber Cascade Rinse Dryer
2006	11835	Allegheny Ludlum-Waterbury (USA)	28" Bright Anneal Line Two Brush Scrubber

116 systems thru July 2006