

**A•D•S MACHINERY CORP.
ELECTROLYTIC CLEANING**

Year	A•D•S Project No.	Project Name	Customer	Strip Sizes	Details of Electrolytic Cleaning
1988	6001	Pilot Plating Line	National Steel Research Lab	12"max width	Grid to grid electrolytic cleaning
1989	6018	Hot Dip Galvanizing Line	Guangdong Nanfang Galvanized Sheet Co. (PRC)	0.25 mm to 2.25 mm thick 460 to 1270 mm width 91.5 mpm max (process)	HCD grid to grid cleaning
1990	5606	Electrolytic Tin Line	National Steel, Philippines	0.15 to 0.38 mm thick 457 to 965 mm width 366 mpm. Process (first stage)	Electrolytic cleaning and electrolytic pickling (Conductor rolls and grids)
1994	6851	Electrolytic Cleaning Line	Industrias Monterrey, Mexico	0.009" to 0.060" thick 24 to 49" width 600 mpm	Grid to grid electrolytic cleaning
1995c	6974	Electrolytic Tinning Line	Ohio Coating Co. (USA)	0.006" to 0.025" thick 24 to 40" width 1475 FPM process speed	Concept engineering for grid to grid electrolytic cleaning and pickling
1995	6978	Hot Dip Galvanizing Line	Industrias Monterrey, Mexico	0.009" to 0.048" thick 24 to 50" width 600 fpm process speed	Grid to grid Electrolytic cleaning
1995	7156	Hot Dip Galvanizing and Galvalume Line	U.S.X. Fairfield Works	0.008" to 0.040" thick 24 to 50" width 600 fpm process speed	Grid to grid electrolytic cleaning
1998	7862	Electrolytic Cleaning Line	APM, Mexico	0.009" to 0.057" thick 20 to 62" wide 2000 FPM	Engineering of grid to grid electrolytic cleaning